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Integrity · Responsibility · Innovation · Excellence

明暉國際集團
MING WEI GROUP



MING WEI

明暉紙器機械股份有限公司
MING WEI PAPERWARE MACHINERY CO., LTD.



Official Site



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IT'S VERY WELL
MADE IN TAIWAN



公司簡介

「臺灣明暉紙器機械股份有限公司」創立於1986年，在臺灣專業從事瓦楞紙板、紙箱製造設備與高速精密印刷聯動機的研發設計、生產製造和銷售，整廠投資的整合與全球銷售服務。產品獲得ISO9001程序作業的合格認證，並符合TUV和CE安全檢驗認證。明暉公司的產品銷售遍及全球80多個國家和地區，更連續榮登臺灣官方進出口績優廠商，瓦楞設備產業前三名，成為紙箱機械業的知名企業。公司於2000年，全電腦水性印刷開槽糊摺機 T.LONG，2002年，卡匣式瓦楞紙板製造設備榮獲臺灣官方頒發的臺灣精品獎最高榮譽唯一獲獎單位。自2001年，即與臺灣知名學校國立雲林科技大學與逢甲大學進行產學合作，在技術方面做最佳化的改善設計，為產品提供最優化的技術保障。2002年，明暉公司獲得臺灣經濟部工業局【新產品創新研發專案計劃】首選企業。從2012年起，明暉更積極與美國、歐洲等先進的公司與日本資深顧問團進行新世代瓦楞紙設備的改善與研發，直到目前都持續在發展這些新技術。為了建立核心競爭力的優勢，實行資料共享，集團利益最大化，明暉公司實行全球化佈局，與美國荷蘭何倫斯系統 (Alliance Machine Systems)、康卓林 Control-ing (西班牙)、日本靜岡工機 (Shizuoka Koki)、日本石倉系統 (Ishikura System)、日本山田機械 (TOM)、日本資深顧問團等十多家結合成立【MAX GROUP】策略聯盟體系，提高聯盟伙伴在全球市場經營的競爭能力。



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推動企業不斷發展的動力和泉源是對員工與社會負責的態度、堅定的立場和永續經營的理念。Integrity, Responsibility, Innovation, and Excellence. They are the powers to push business go up and are the responsibilities for us to our employees and society.

About Ming Wei

"Ming Wei Paperware Machinery Co., Ltd" was established in 1986. Specialized in designs, manufacturing, selling, Turnkey plan with global service for corrugated cardboard making equipment, flexo printing slotter die cutter machines, IN LINE flexo printing slotter die cutter folder gluer machines and others conveyor machines. We're awarded ISO 9001, TUV, and the CE license. Our machines were sold to more than 80 countries. Ming Wei is honored as top 3 of Taiwan government Im-Export suppliers. In 2000 and 2002, we're also awarded as "Taiwan Innovalues" for cassette single facer and T.LONG Fully auto flexo printer slotter die cutter folder gluer IN LINE machines. Ming Wei is the only company that receives this honor in this field. In 2001, Ming Wei corporate with National Yunlin University and Feng Chia University to work on upgrading the technology designs. In 2002, Ming Wei was awarded the first enterprise of "New product innovation project" from Taiwan Ministry of Economic Affairs. and start in 2012 Ming Wei was cooperated with USA and Europe advance companies and Japan corrugator industry senior consultant team for improve new generation corrugator machines and system and still develop these new technology till now. Ming Wei integrated the top companies in the field worldwide into a corporation, called "Max Group." The group has about more than ten companies, like Alliance Machine Systems (USA, Holland) , Control-ing (Spain), Shizuoka Koki (Japan), Ishikura System, Yamada Kikai (TOM, Japan), Japan Senior Consultant team ...etc, to increase the total competitive advantage and to create the "win-win" situation.



Design 積極開拓專業新領域

設計研發部

Research Proactively Develop New Professional Fields

明暉銷售全球70多國,累積20多年技術經驗,並不斷創新研發,結合國外策略聯盟伙伴的團隊共同研發設計及系統整合,平均1-2年即有新產品推出,並擅長整廠規劃設計與製造安裝測試,成功案例遍佈全球。

Ming Wei sells machines to global customers for about 70 countries with more than 20 years specialized experience. We do R&D continually and integrate foreign alliance partners to upgrade our R & D ability. Averagely we launch new products for every one to two years.

We are specialized in Turn-key project plan, designs, installation and running test.

We have a good reputation in Turn-key projects all around the world.





瓦楞紙板生產線、水性印刷開槽機及其周邊設備
Corrugated Cardboard Making Equipment, Flexo Printing Slotter Die Cutter Folder
Gluer / Stitching Machine, And Auxiliary Machines ...etc.

營業項目與作業流程 / Main Products And Work Flow

整廠設備企劃：提供投資整廠設備所需的土地面積、整廠設備規劃、人員配置規劃、廠房佈置圖、產量預估、以企劃書形式提供完整的訊息。

設備改造規劃：根據客戶現有的廠房設備，做生產流程規劃建議及設備改造擴充，以最符合生產效率與投資回收的最佳化搭配設計與規劃。

Turn-key project: Provided whole investment land area, turn-key equipment requirement, labors, factory layout, and production capacity ... with complete information for customers.

Equipment upgrade project: Based on the customer current factory and equipment, we can offer upgraded plan. The plan is best integrated with production efficiency and investment.

售前規劃 / Sales Proposal



Enterprise Resource Planning

一套為紙板、紙箱業設計的ERP管理系統，從訂單、紙板排程、原紙、輔料、生產、庫存、派車、出貨、應收付帳款到每日生產的成本統計等，都能在ERP管理系統中隨時得到最新的資料，能完全符合行業的管理流程需求，與生管系統連線更能達到從辦公室便能掌握現場生產進度的目的。ERP is a specialized design for corrugated and carton box field. The ERP control and present company's orders, production schedules, raw material, auxiliary material, production, company stock, delivery, payment receivable and cost statistic. ERP can renew all data immediately to fit business management and connect with production control system. Therefore, office can fully control production schedule.



瓦楞紙板機 Corrugator Line

速度最高可達 **300** 米/分 (M/min)

Machine design: 300M/min

紙板機速度最高可達 300 米/分，
Max. Speed 300M/Min,

寬幅 1.8 到 2.5 米，
Width 1.8M - 2.5M.

採用創新合理的設計及高精密
Apply innovation design and high accuracy

的歐美日系及臺灣零組件，
Assembly parts (made in Europe, Japan, Taiwan).

具有全自動化及
Equip with fully automatic system and

電腦控制的操作功能，
Computer control system

設備穩定高性能、低耗損的
Machine stable, and lower consume

表現令人激賞！
With excellent performance.

寬幅 **1.8** 到 **2.5** 米 (M)

M/C width from 1.8~2.5M



Shaftless Mill Roll Stand 無軸式原紙架



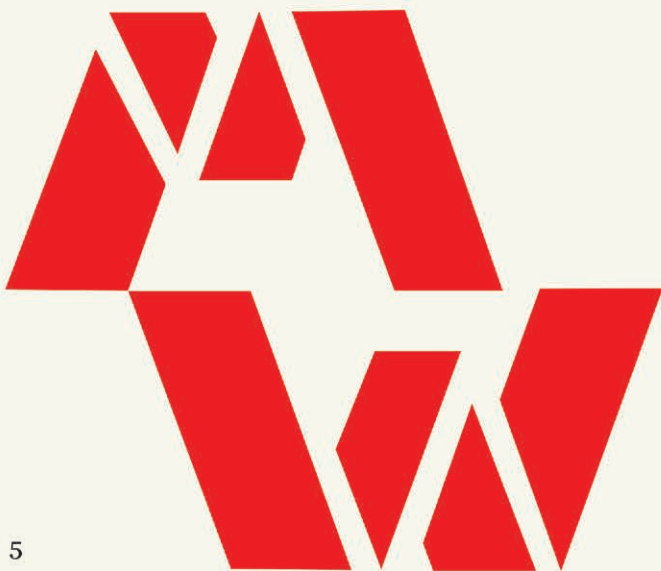
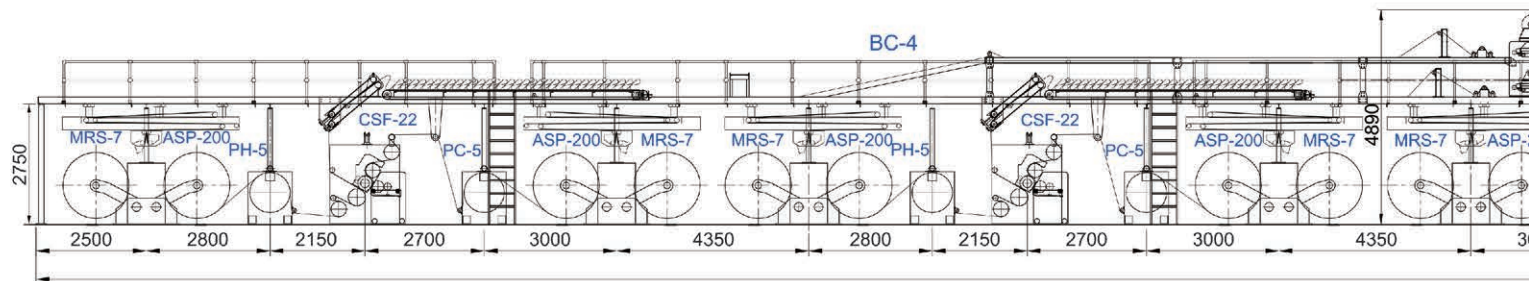
Preconditioner 蕊紙預熱輪



Single Facer 單面瓦楞機



Auto Splicer 自動接紙機



紙板機流程 Corrugated Sheet Manufacturing Process

瓦楞紙板一般是經由紙板生產線所生產出來，紙板生產線則由下列設備所構成：原紙架、預熱輪、單面瓦楞機、輸送架、糊付機、加熱貼合機、裁切壓線機、切斷機、疊紙機、加上鍋爐設備組合而成。由原紙架輸入捲形原紙，經過預熱輪加熱及調節濕度，進入單面瓦楞機，經過瓦楞輪的滾軋成形，與另一牛皮紙黏合成單面瓦楞紙，由輸送架傳送，經預熱輪再次加熱，經糊付機沾糊，再到加熱貼合機作加熱貼合，此時連續的瓦楞紙板即已成形，再經裁切壓線機做縱向分割及折痕壓線及切斷機作橫向的精確切斷，此時一塊四方形的瓦楞紙板即已生產完成，最後由疊紙機作堆疊及張數計算，一條完整生產線的成品即由疊紙機輸出！

A Complete Corrugator line consists of Roll Stands, Preheaters, Single Facers, Overhead Bridge, Glue Machine, Double Facer, Slitter Scorer, Cut Off machine and Downstacker. It will also require service supplies from Boiler, Starch kitchen, Air Compressors and waste management. Production starts by paper being loaded onto the Roll Stand. The paper is then heated /steamed and passed into the Single Facer, where the flute is formed and liner paper glues to the flute tips. This Single Faced web is then transported via the Overhead Bridge and then heated once more prior to entering the Glue Unit. Starch/Glue is then applied to the bottom flute tip and passed with a bottom liner into the heated Double Facer. The Forming and Bonding process is complete on existing Double Backer by heating and cooling system to form corrugated boards. The Board then passes through Slitter Scorer and Cut Off Machine, where it slit and cut for the required sheet size. These sheets are then stacked in the Downstacker and ready for distribution throughout the factory.



Glue Machine 雙層糊付機



Double Facer 熱板冷卻部



Slitter Scorer 電腦修邊壓線機



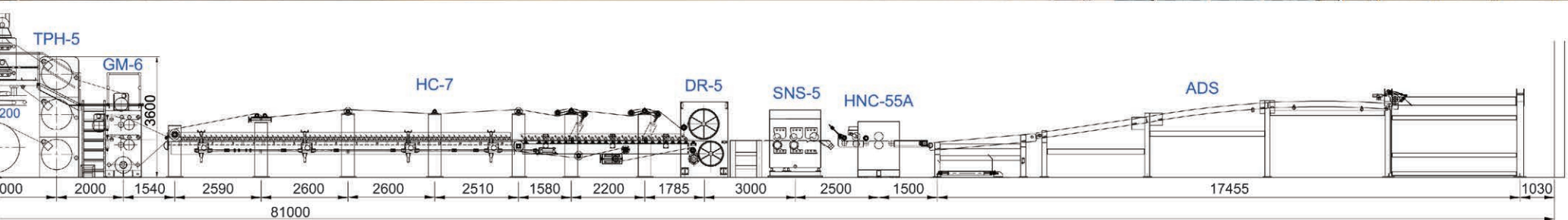
Cut Off machine 紙板切斷機



Auto Down Stacker 電腦式自動疊紙機



Product 成品



CSF-32H 卡匣式單面瓦楞機

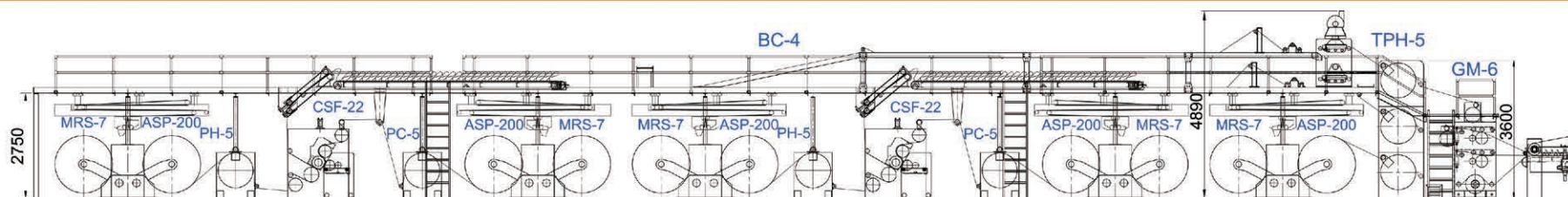
Positive Pressure Type

1. 正壓吹風式，上下瓦楞輪直徑：408, 340mm(大小輪設計)。
 2. 最高機速：320米/分。
 3. 卡匣式瓦楞輪，瓦楞輪更換快速。
 4. 糊輪座分離式設計，可退出清洗，可觀測糊輪座視窗設計。
 5. 參數式間隙自動調整設計。
1. Fingerless Positive Pressure Blowing Design, Upper/ Lower Corrugated Roll Dia. : 408, 340mm (Bigger, Smaller Dia. Design)
 2. Max. Machine Speed : 320 M/min.
 3. Quick Flute Change (Cassette Type).
 4. Independent Glue Unit By Forward / Backward Moving With Visible Windows Design.
 5. Auto Gap Adjusting By Parameter Control.

SF-30Q 固定式單面瓦楞機

Single Facer (Fixed Type)

1. 無糊叉負壓吸風罩式，上下瓦楞輪直徑：408, 360mm(大小輪設計)。
 2. 最高機速：300米/分。
 3. 固定模組式瓦楞輪設計。
 4. 參數式間隙自動調整控制。
1. Fingerless Negative Pressure Suction Cover Design, Upper / Lower Corrugated Roll Dia. : 408, 360mm (Bigger, Smaller Dia. Design)
 2. Max. Machine Speed : 300 M/min.
 3. Fixed Module Type Corrugated Rolls Design.
 4. Auto Gap Adjusting By Parameter Control.



CSF-22 卡匣式單面瓦楞機

Cassette Single Facer (Positive pressure type)

1. 正壓卡匣式設計，瓦楞輪在上，壓力輪在下。
2. 最高速度250米/分。
3. 瓦楞輥直徑 $\Phi 340\text{mm}$ 、 $\Phi 340\text{mm}$ ，壓力輪 $\Phi 390\text{mm}$ 。
4. 獨立式糊輪座可退出清洗，糊量控制採用電動控制數字顯示方式。

1. Positive Pressure Design.
2. Top Speed 250 m/min.
3. Corrugated Roll Dia. $\Phi 340\text{mm}$, $\Phi 340\text{mm}$, Pressure Roll Dia. $\Phi 390\text{mm}$.
4. Independent Glue Unit Out Movable, Glue Gap With Digital Display.

SF-11Q 無糊叉式單面瓦楞機(外吸風型)

Fingerless Single Facer (外吸風型)

1. 無糊叉外吸風裝置。
2. 最高220m/min。
3. 瓦楞輥直徑 $\Phi 320\text{mm}$ 、 $\Phi 320\text{mm}$ ，壓力輪 $\Phi 320\text{mm}$ 。
4. 糊量控制採用電動控制數字顯示方式。
5. 傳動齒輪使用浸油工業齒輪箱集中傳動，增加使用壽命。
6. 模組式換輪結構，方便迅速。

1. Fingerless & suction type.
2. Max. machine speed 220m/min.
3. Corrugated Dia. $\Phi 320\text{mm}$, $\Phi 320\text{mm}$, Pressure Roll $\Phi 320\text{mm}$.
4. Transmission gear is using oil bath gear box to extend life.
5. Modular corrugated roll change type to easy and quick operation.
6. Corrugated module type, easy to change.



HC-7



DR-5



SNS-5

HNC-55A



ADS

MRS-7 無軸式原紙架 Shaftless Mill Roll Stand

- 1.最大夾紙直徑 $\Phi 1600\text{mm}$ 。
- 2.全油壓力操作。
- 3.張力控制：採氣壓力剎車。

- 1.Max Roll Dia: 1600mm.
- 2.Swing/Arc Arm Type.
- 3.Fully Hydraulic Operation.
- 4.Tension Control: Pneumatic Disc Brake.
- 5.Chuck: Torque or Cone, Customer Option.

PH-5 面紙預熱輪 Preheater

- 1.預熱輪外徑 $\Phi 1000\text{mm}$ 。
- 2.預熱範圍 $60^{\circ}\sim 270^{\circ}$ 。
- 3.使用大外徑預熱缸，增加原紙預熱面積，使原紙能得到最適當的溫度與濕度。

- 1.Preheater Dia:1000mm.
- 2.Wrap Arc:60 to 270 deg.
- 3.Independently Driven for even heat transfer.

PC-5 蕊紙預熱輪 Preconditioner

- 1.預熱輪外徑 $\Phi 1000\text{mm}$ 。
- 2.預熱範圍 $60^{\circ}\sim 270^{\circ}$ 。
- 3.採單面蒸氣霧裝裝置，調節芯紙濕度。

- 1.Preheater Dia :1000mm.
- 2.Wrap Arc: 60 to 270 deg.
- 3.Independently Driven.



選配Optional:



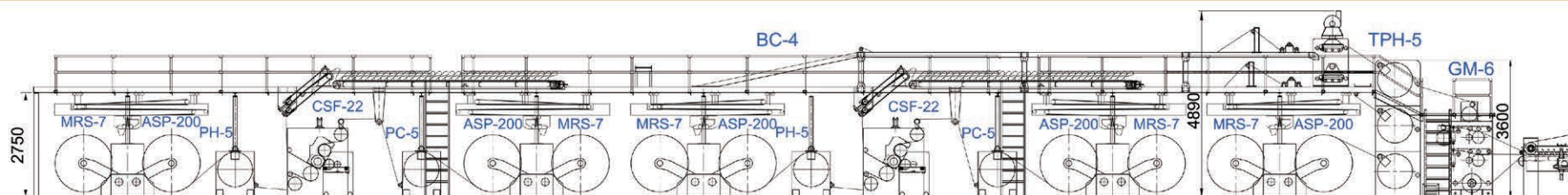
張力剎車
Tension Brake



3"/4"夾頭
3"/4" Chuck



PH-5
PC-5



ASP-200/250 自動接紙機

Auto Splicer

1. 懸吊式設計。
 2. 最高接紙速度 150~250m/min。
 3. 附張力控制。
1. Hanging swing type.
 2. Max. splicing speed: 150m~250m/min.
 3. Tension control system.



TPH-5 三重預熱輪

Triplex Preheater

1. 預熱輪外徑 $\Phi 1000\text{mm}$ 。
 2. 最大預熱面積 $60^{\circ}\sim 270^{\circ}$ 。
 3. 使用大外徑預熱缸，增加原紙預熱面積，使原紙能得到最適當的溫度與濕度。
1. Preheater Dia: 1000mm.
 2. Wrap Arc: 60 to 270 deg.
 3. Independently Driven for even heat transfer.



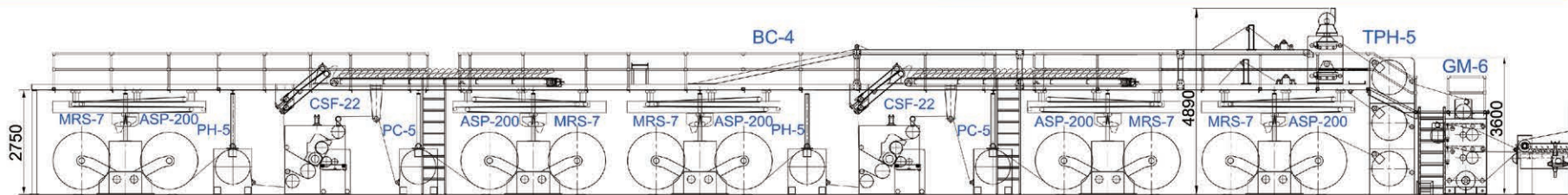
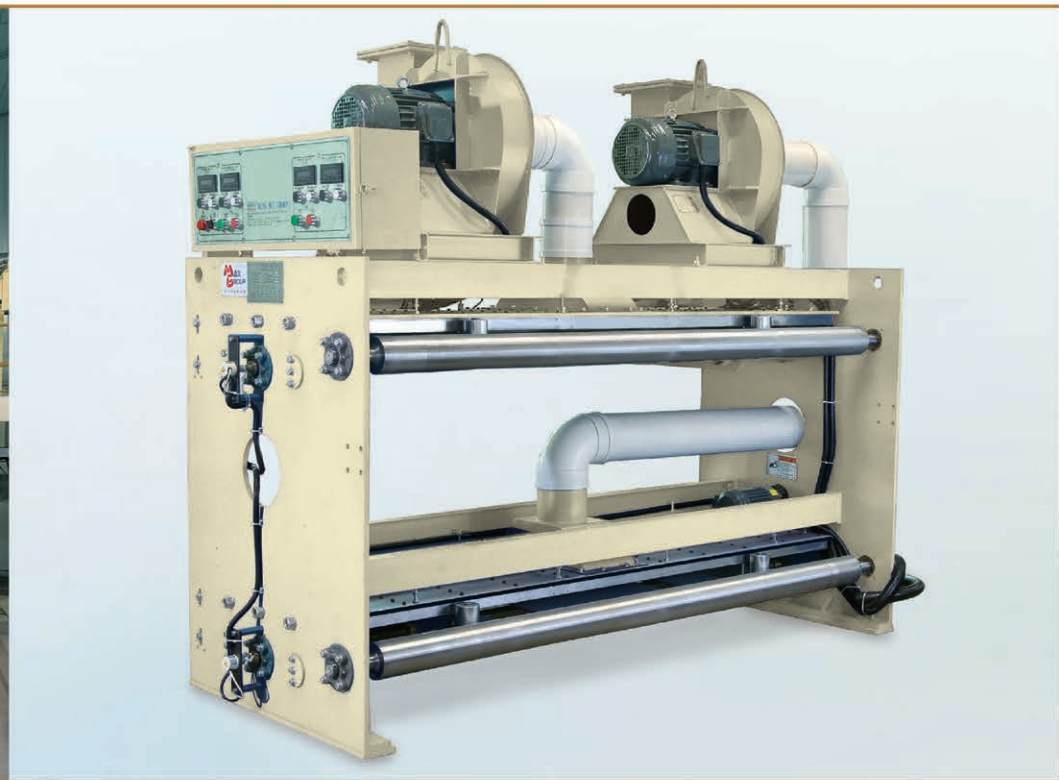
BC-4 天橋輸送部 Overhead Bridge Conveyor

- 1.各單瓦機上方安裝上引輸送架一組。
 - 2.採用高摩擦力輸送皮帶，與瓦楞機速度同步，使瓦楞紙輸送平整不倒楞。
 - 3.雙層式平行輸送架導引單瓦紙至三重預熱輪。
- 1.Take-up conveyor at each single facer.
 - 2.High friction conveyor belt runs simultaneously with Single Facer, via follower drive, ensuring accurate efficient shingling.
 - 3.Double level type conveyor guides the board into the triple Preheater.



BS-4 架上煞車器 Suction Brake Stand

- 1.導紙板採電動調整。
 - 2.紙之張力以真空吸力控制。
 - 3.備有二組操作盤，便於橋上或橋下操作。
 - 4.採用可調式吸風輔助系統，使瓦楞紙吸附於吸風箱上，以利楞紙通過熱板時能平整貼牢。
- 1.Paper guide plate equipped with motorized side guides.
 - 2.Adjustable vacuum device ensures correct paper tension.
 - 3.Two sets of control panels located on machine and beneath the bridge.



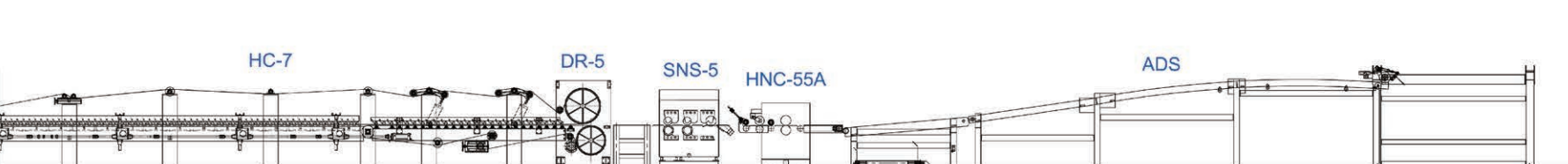
GM-6 雙層糊付機 Glue Machine

1. 糊輪表面特殊精密雕刻，並鍍硬鉻處理。
 2. 糊量調整採電動微調數字顯示。
 3. 機械運轉與熱板部同步運轉。
 4. 糊機使用壓著板，可減低漿糊使用量。
1. Surface of the glue roll is specially chrome plated and hardened with netting dents and engraving.
 2. The amount of adhesive is applied with micro electric digital display.
 3. The machine running is operated simultaneously with heating and cooling section.
 4. Equipped with contract bar can reduce the consumption of adhesive.



HC-7 熱板冷卻部 Double Facer

1. 重力轆之升降，以油壓電控操作，並可隨車速自動昇降加壓。
 2. 熱板表面經研磨及鍍鉻處理。
 3. 壓板式或氣囊式加壓傳熱系統，可提高熱量傳導。
1. Hydraulic raising & lowering of weight rolls via electrical control unit.
 2. Heating Plate is ground and chrome plated.
 3. Automatic tension adjustment for canvas belt.
 4. Optional Thermo Bar or Air press system increases heat transfer efficiency & speed.



DR-5 驅動部 Drive Roll Stand

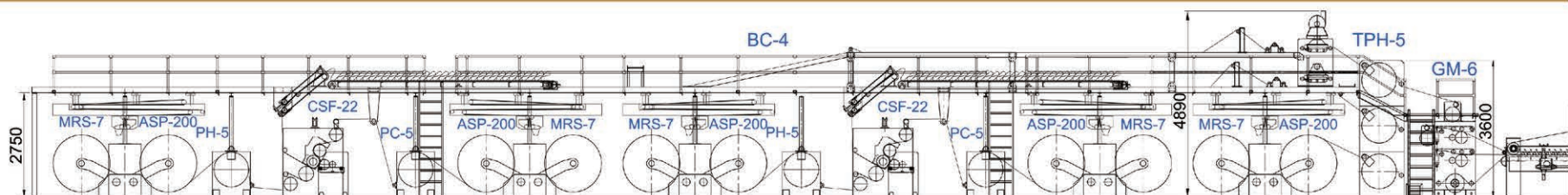
1. 驅動輪外覆螺旋型橡膠送紙板穩定佳。
2. 油浴式齒輪箱，增長壽命。

1. Drive rolls are lagged with rubber for greater traction.
2. Oil bathed lubrication system prolongs the lifespan of gears.



NRS-4 多功能廢紙剪斷機 Multi Functional Rotary Shear

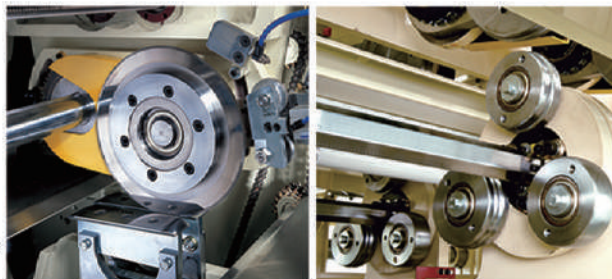
1. 訂單更換時，切刀自動運作。
 2. 可全寬幅切斷，也可局部切斷。
 3. 模組式刀片設計，刀片伸縮由汽缸控制。
1. Blades Automatic Operation While Orders Changed.
 2. Full Width Cut Off Or Partial Cutting Of Web.
 3. Module Blades Design With Pneumatics Control Position Of Blades.



SNS-5 電腦修邊壓線機 NC Slitter Scorer

- 1.修邊刀5組(1.6/1.8m)，6組(2.2/2.5m)，壓線輪8組(1.6/1.8m)，10組(2.2/2.5m)。
- 2.尺寸調整:採用電腦控制。
- 3.自動磨刀裝置，可依預設之使用長度個別調整。
- 4.使用空氣冷卻修邊刀，不變型，不污染紙板。

- 1.Slitter Knives : Dependant on machine width ,for ref 5sets 1.6m/1.8m , 6 sets for 2.2m/2.5m.
- 2.Size : Set up by Computer Control.
- 3.Automatic Knife Grinding device, operation of unit established by blade usage.
- 4.Slitter Knives are air cooled, ensuring good knife life and no oil contamination of product.

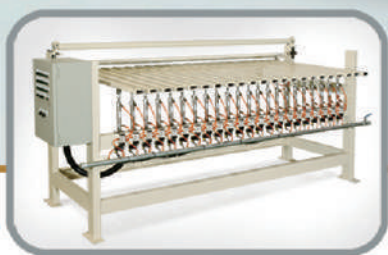
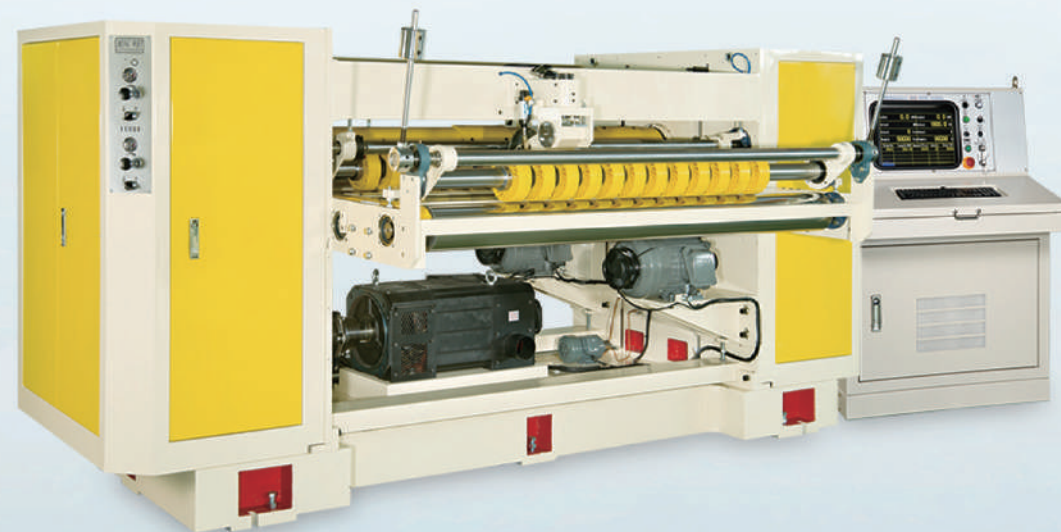


HNC-55A 電腦紙板切斷機 (Single) NC Cut Off Machine

HNC-55D (Double)

- 1.由電腦控制切斷長度。
- 2.機械速度180~250m/min，精度±1mm。
- 3.採用螺旋刀，伺服馬達控制。

- 1.Full computer control for all settings.
- 2.M/C speed: 180~250m/min, Tolerance: ±1mm.
- 3.Helical knife design, Servo Motor Drive.



◀ WD 分紙台 Web Director

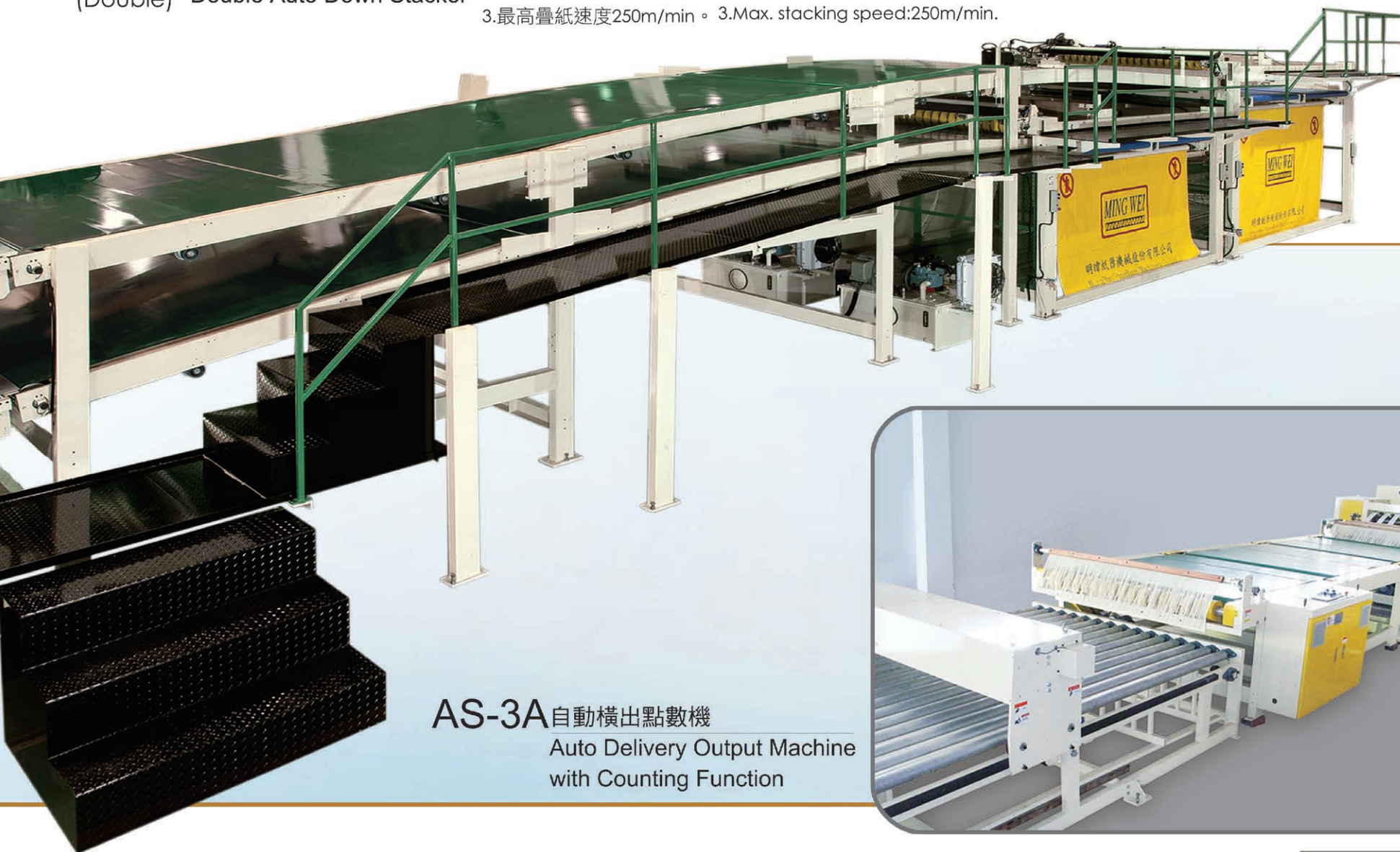
- 1.雙層橫切機時使用。
 - 2.依生產管理系統指令自動分層。
 - 3.採用氣壓缸上下分層。
1. Double NC Cut Off Using.
 2. Auto Setting From Production Control System.
 3. Adopted Pneumatics Cyclinder for Levels Guider Up/Down.



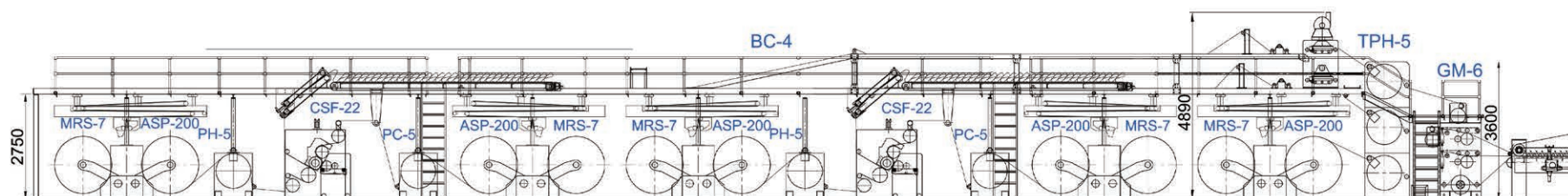
DDS 雙層電腦式自動疊紙機 (Double) Double Auto Down Stacker

1. 高速自動計數。
2. 電腦整合連線作業。
3. 最高疊紙速度250m/min。

1. High-speed accurate sheet counting.
2. Automatic down load of sheet length at order change.
3. Max. stacking speed: 250m/min.



AS-3A自動橫出點數機
Auto Delivery Output Machine
with Counting Function



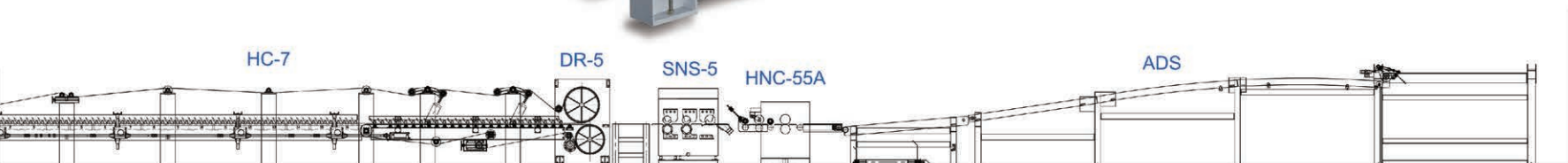
ADS 單層電腦式自動疊紙機 (Single) Auto Down Stacker

1. 最高疊紙速250m/min。
 2. 四段式輸送系統，在高速和紙板很小的情況下，亦能保證堆疊整齊。
1. Max. stacking speed: 250m/min.
 2. 4 section conveyor system to ensure paper stacker square in high speed or small size paper.



2 層電腦單瓦切紙機（修邊，電腦橫切，收紙架）

2 Layer Single Facer NC Cut off machine (Slitting, NC Cut off, Stacker)





送紙部 / Feeding Unit

(前緣送紙 / Lead Edge Feed, Sun Automation)



印刷部 / Printing Unit

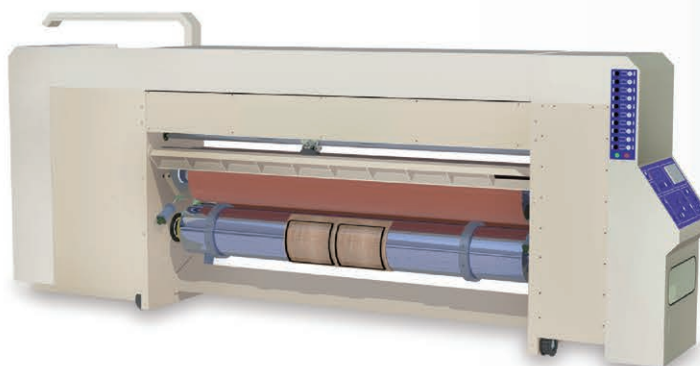
陶瓷花輪 (選配：真空吸附，油墨刮刀)
Ceramic Rolls, Optional: Vacuum Transfer, Doctor Blade

規格表 Specification

型 式 Model	通用規格 General Size	套色精度 Accuracy of printing tolerance	最高機械速度 (張/分) Max. Machine Speed	最大通紙量 Max. Sheet size	最小通紙量 Min. Sheet size	最大印刷面積 Max. printing area
T.LONG-1 (天龍1號)	900X2100mm	±0.5mm	220 Sheets/min	880X2100mm	280X585mm	890X2100mm
T.LONG-1L	900X2400mm	±0.5mm	220 Sheets/min	880X2400mm	280X585mm	890X2400mm
T.LONG-2 (天龍2號)	1200X2500mm	±0.5mm	200 Sheets/min	1150X2500mm	350X650mm	1200X2500mm
T.LONG-2L	1200X2800mm	±0.5mm	200 Sheets/min	1150X2800mm	350X650mm	1200X2800mm



壓線開槽部 / Creaser / Slotter Unit



模切部 / Rotary Die Cutter
(選配：膠墊修平與速度補償)
Optional: auto trimming system with speed compensation for anvil pads



糊合部 / Folder Gluer Unit
(Valco 噴糊系統 / Valco Glue Jetting)



(Top Stack, One Stage Out-put Eject)
計數排出部 / Counter Ejector



日本 TOM(Japan Tom)
自動捆包機 / Auto Tying Machine (PE Rope)



自動PP帶打包機
Auto Strapping Machine (PP tape)

最小開槽間距 Min. Interval between slots	最小糊摺間距 Min. Interval between folds	紙板厚度 Board thickness	佔地面積 Machine size	機器重量 (5色+模切) Total Machine Weight	機器總功率 Total Power	重複印刷點 (周長) Repeat Print point
200X60X200X60mm	230X160X230X160mm	2mm~10mm	20.85X5.2X2.8m	50tons (5C+D)	154HP(115kw)	960mm
200X60X200X60mm	230X160X230X160mm	2mm~10mm	20.85X5.5X2.8m	54tons (5C+D)	154HP(115kw)	960mm
230X70X230X70mm	230X160X230X160mm	2mm~10mm	22.1X5.5X2.8m	61tons (5C+D)	207.5HP(155kw)	1270mm
230X70X230X70mm	230X160X230X160mm	2mm~10mm	22.1X5.8X2.8m	65tons (5C+D)	207.5HP(155kw)	1270mm

天龍618

T.LONG-618(迷你固定型) 全電腦式印刷開槽模切糊摺聯動線

Computer flexo folder gluer & corrugated case converting equipment 600x1800mm

MINI IN LINE printing unit fixed type (top print bottom fold)



選配Optional

日本TOM 自動捆包機

Japan Tom Auto Tying Machine

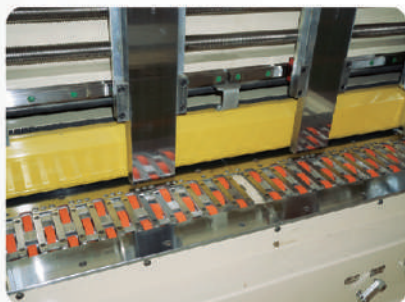


送紙機

Fully / Semi Auto Pre Feeder

型 式 Model	通用規格 General Size	套色精度 Accuracy of printing tolerance	最高機械速度(張/分) Max. Machine Speed	最小糊摺間距 Min. Interval between folds	最大通紙量 Max. Sheet size	最小通紙量 Min. Sheet size	最大印刷面積 Max. printing area
T.LONG-618	600x1800mm	±0.5mm	350 Sheets/min	240x150x240x150mm	625x1800mm	200x435mm	600x1800mm

▼ 送紙部(美國太陽牌 前緣送紙)
Feeding Unit (Sun Lead Edge Feeder "Made In USA")

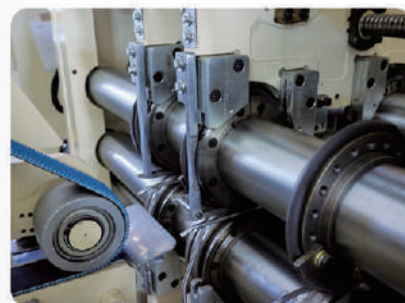


▼ 印刷部(固定式印刷座)
Printing Unit (Fixed type)



天龍618
T.LONG-618

▼ 壓線/開槽部(雙開槽刀)
Creasing / Slotting Unit (Dual Slotting Knife)



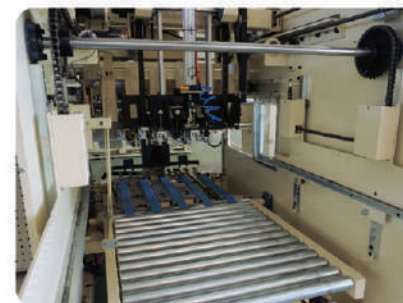
▼ 模切部
Rotary Die Cutter Unit



▼ 糊摺合部
Folder Gluer Unit



▼ 計數排出部
Counter Ejector Unit (Top Stack, One Stage Out-put Eject)



最小開槽間距 Min. Interval between slots	最小糊摺間距 Min. Interval between folds	紙板厚度 Board thickness	佔地面積 Machine size	機器重量(5色+模切) Total Machine Weight	機器總功率 Total Power	重複印刷點(周長) Repeat Print point
110x100x110x100 mm	240x150x240x150mm	1mm~8mm	20.5x5.5x3.5m	55 tons (5C+D)	179HP(134kw)	700mm



獨特功能設計

1. 主體送紙機配合可最高速度250張/分高速送紙。
2. 具有整疊紙板落下防撞的緩衝裝置。
3. 進紙板側, 附有整疊進紙的電動送紙輥輪系統。
4. 附有推紙裝置, 可將棧板上堆疊的紙板推往輸送帶。
5. 具有收集棧板(木板)系統(選配)。
6. 可將整疊最底部的紙板退出。
7. 出紙板側, 接印刷機送紙部具有擋紙與拍紙裝置。
8. 自動連線感應送紙配合印刷機速度, 並附有控制系統。

【Feature】With special function design

1. Auto Pre-Feeder Match Feeding Speed 250 sheets/min.
2. With Rubber Stopper Wheels on the Auto Pre Feeder Avoid Damage Sheets.
3. In feed Sheet Side, With Motorized Deliver Pile Sheets Roller system.
4. With Pushing Sheets Device for Push Out Sheets on Pallets to Belt Conveyor.
5. With Collect Pallet (Wooden Board) System(Optional).
6. Ejecting Bottom Sheet of Pile is Available.
7. Output Sheet Side, With Hold Folk and Squaring Device.
8. Auto Pre Feeder Link with Flexo Feeding Unit Speed, with Control Panel.



半自動送紙機
Semi Auto Pre Feeder

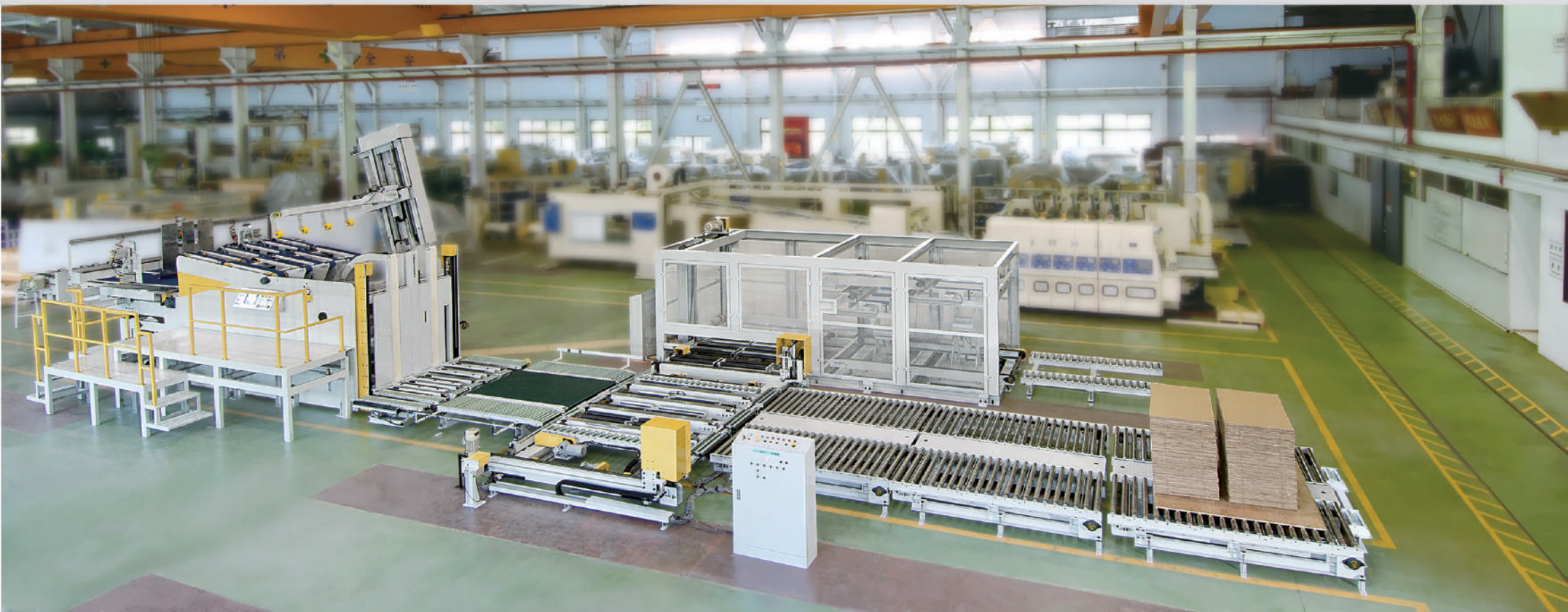


全自動送紙機 Fully Auto Pre Feeder 規格表Specification

型 號 Model	SF-26E		SF-26D	
配合設備 Machine Type For	印刷開槽機用 Flexo Printer		印刷開槽機用 Flexo Printer	
最高速度 Max. Speed (Sheet/Min.)	350 (5 ply) -400 (3 Ply)		250	
最大送紙尺寸 Max. Feed Size	1230x2555mm		1600x2445mm	
最小送紙尺寸 Min. Feed Size	240x690mm		300x600mm	
最高負載重量 Max. Pile Loading	1000kg		1000kg	
最高積紙高度 Max. Pile Height	1800mm		1700mm	
棧板收集系統 Pallet Collection system	含有 With	不含 Without	含有 With	不含 Without
占地面積 Machine Size (LxWxH)	20.5x7.5x4.2m	20.5x4.9x4.2m	20.4x6.8x2.7m	20.4x4.9x2.7m
使用馬力 Machine Power (HP/KW)	47/35	40/30	38/28	33/24
機械重量 Machine Weight (Tons)	26	21	25	20

半自動送紙機 Semi Auto Pre Feeder 規格表Specification

機 號 Model	SSF-1000G	SSF-1000D	SSF-1000S
機台形式 Machine type	固定式 Fixed	移動式 Mobile	移動式 Mobile
上料方式 Feeding type	無動力地輥 Roller	電動分料車 motorized trolley	手推分料車 Trolley
最大送紙尺寸 Min feed size	1220x2400 (mm)		
最小送紙尺寸 Max. feed size	220x690 (mm)		
最大送紙高度 Max.pile height	1500mm		
最大載紙重量 Max. Load weight	1000Kg		
最大送紙速度 Max. Feed speed	300張/min		
機械總寬 Width	4470mm		
牙叉長度 Forks length	1600mm		
總動力 Power	11.3kW	15kW	11.3kW
機械重量 Weight	3800Kg (不包含前段輸送) Excluding conveyor system		



堆積部
Stacking Section



擋紙輪裝置(防止翻轉直接掉落)
Sheet Sustain Unit (Rubber Stopper Wheels)



棧板與紙板的分離裝置
Push Out Pile Sheet from Pallet Device



送紙側輸送輥輪
Conveyor Roll In Feed Side

PS 自動水性印刷開槽機 Automatic Flexo Printer Slotter

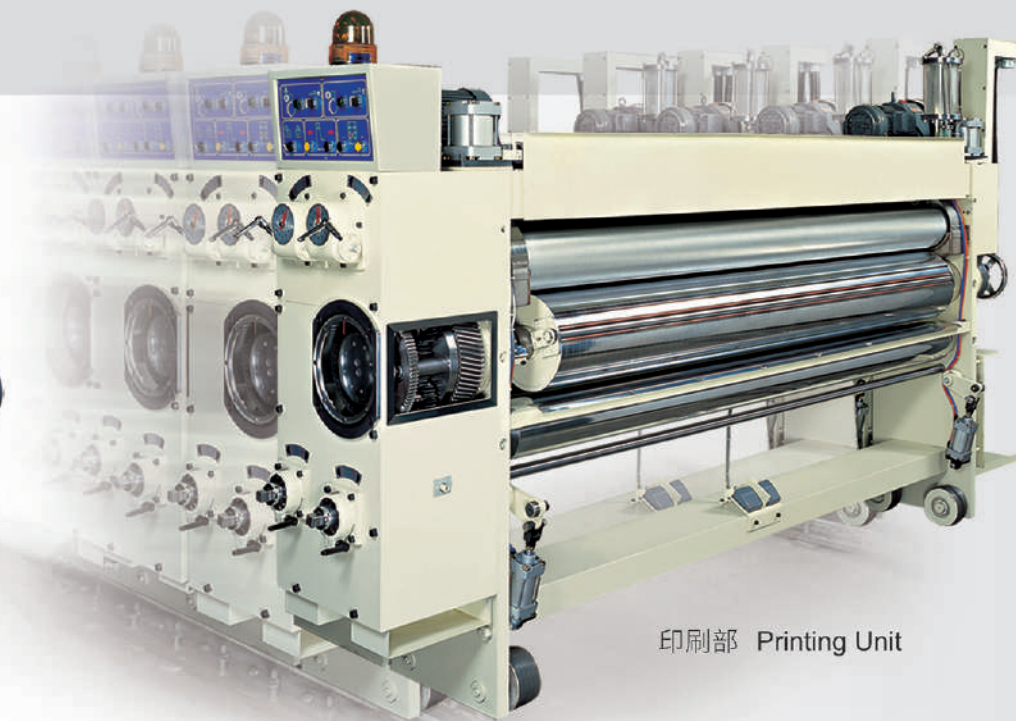


PS Flexo Printer Slotter & DS Auto Stacker (2 color printer with slotter)

Model	Unit	PS-1S/1SL(616/618) (24"x60"/72")	PS-1/1L(921/924) (36"x84"/96")	PS-2S/2SL(1224/1227) (50"x96"/108")	PS-1625/1628 (66"x96"/108")	PS-1824/1827 (72"x94"/106")	PS-2230/2236 (84"x118"/142")
機械寬度Machine Width	mm	1800/2000	2400/2700	2700/3000	2800/3100	2700/3000	3300/3900
最高生產速度Max. production speed	Sheet/min	150	150	120	120	100	80
最大送紙尺寸Max. sheet size	mm	600×1600 600×1800	880×2180 880×2480	1150×2500 1150×2800	1550×2500 1550×2800	1750×2400 1750×2700	2150×3000 2150×3600
隔張送紙Max. sheet size with skip feed	mm	900×1600 900×1800	1200×2180 1200×2480	1500×2500 1500×2800	1800×2500 1800×2800	2200×2400 2200×2700	2500×3000 2500×3600
最大印刷面積Max. print area	mm	600×1600 600×1800	900×2100 900×2400	1200×2400 1200×2800	1600×2500 1600×2850	1780×2400 1780×2700	2100×3000 2100×3600
最小送紙尺寸Min. sheet size	mm	170×400	240×500	320×560	400×650	420×700	450×700
最小開槽間隔Min. interval between slots	mm	170×50×170×50	210×55×210×55	250×55×250×55	250×60×250×60	250×60×250×60	260×60×260×60
需求動力Required supply Power	HP/KW	28/21 32/24	32/25 38/18	45/34 50/38	70/53 75/56	80/60 85/64	100/75 110/83
重量Net weight of machine(Approx)	TONS	12/14	15/18	20/23	32/35	35/39	40/45
體積Machine size(L×W×H)	M	3.9×3.8×2.0 3.9×4.0×2.0	4.0×3.6×2.3 4.0×3.9×2.3	4.7×4.4×2.3 4.7×4.7×2.3	6.0×4.4×2.5 6.0×4.7×2.5	7.0×4.5×3.0 7.0×4.8×3.0	8.0×4.8×3.0 8.0×5.1×3.0



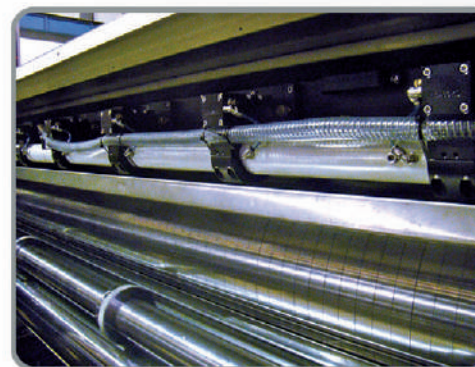
送紙部 Feeding Unit



印刷部 Printing Unit



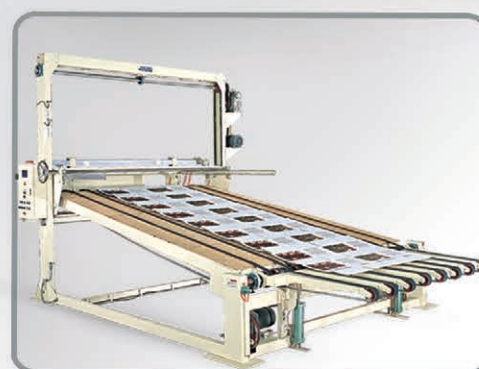
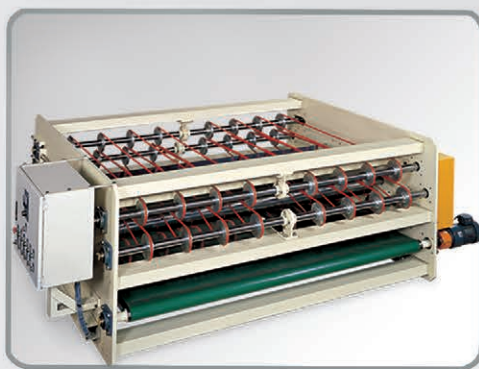
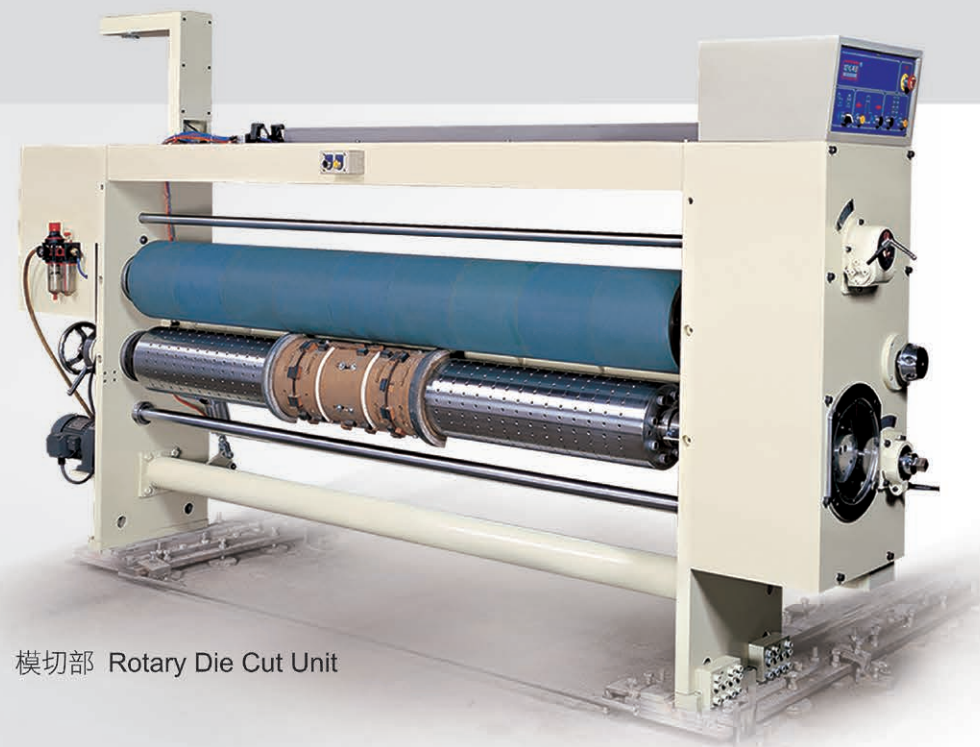
送紙部_前緣送紙
Lead Edge Feed (Option)



印刷部_刮刀(選配)
Doctor Blade (Option)



印刷部_陶瓷花輪
Ceramic Anilox Roll (Option)



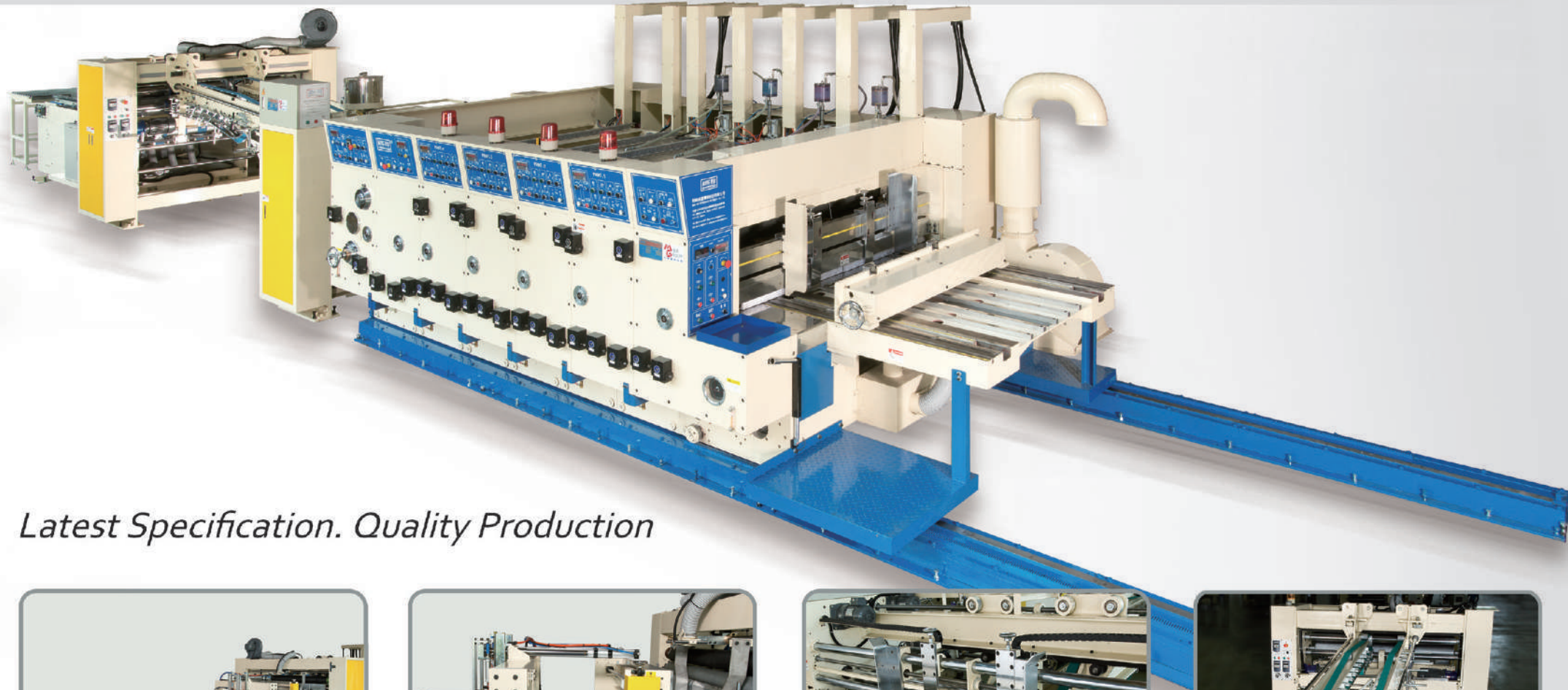
- 1.最大堆紙上升高度:1700mm。
- 2.上升下降採用煞車馬達。
- 3.上升採用電眼自動控制。
- 4.前端接紙部採用氣壓調整裝置。

- 1.Max.stacking height:1700mm.
- 2.Raise and Lower Mechanism by Auto Photocell Control and Brake Device for extra safety.
- 3.Pneumatic Adjustment of Stacker infeed.

Auto Stacker Specification

Model	Unit	DS-1S(60")	DS-1SL(72")	DS-1(84")	DS-2(96")	DS-3(108")	DS-4(120")	DS-5(132")	DS-6(142")
最高速度Max. machine speed	m/min	120	120	120	120	100	100	100	100
最大紙張尺寸Max. sheet size	mm	1000x1600	1300x1800	1600x2200	1900x2500	2300x2800	2600x3000	2600x3400	2500x3600
機械尺寸Machine. size(L×W×H)	M	6.0x2.5x3.2	6.0x2.8x3.2	6.3x3.0x3.2	6.3x3.5x3.2	6.3x3.8x3.2	6.3x4.1x3.2	6.5x4.4x3.2	6.9x4.8x3.6
機械重量Machine weight(Approx.)	TONS	1.8	2.0	2.2	2.5	2.8	3.5	4.0	4.5
需求動力Power required(Approx.)	HP/KW	8/6	8/5	8/6	9/7	9/7	9/7	14/11	14/11

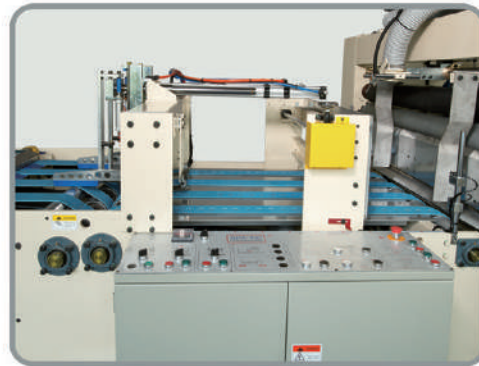
印刷開槽機+糊摺合機聯動線 PS+FG IN LINE (Flexo Printer Slotter+Folder Gluer In Line)



Latest Specification. Quality Production



計數排出部
Counter Collector & Ejector



風壓整型部
Squaring Unit



真空吸附部
Vacuum Feeder



糊摺合部
Folder Gluer

AFG-12 全自動糊摺合機 Automatic Folder Gluer

獨特功能設計

- 1.送 紙 部：獨特電控真空吸紙能自動連續將紙板送入，機速80m/min。
- 2.風壓整型部：獨特的吹風設計，即使在高速出紙的情況下，亦能穩定整齊的輸出，保持正確糊盒要求。
- 3.後段送紙部：精心設計的真空吸紙輸送座，能整齊精確將紙箱送出，且具電眼計數裝置，可設定送出數目，並可計算紙數。
- 4.最大送紙規格：1100 x 2300mm。

【Feature】 With special function design

- 1.Feeder unit : High precision electronic controlled vacuum feeder.
- 2.Squaring unit : Advanced air hold down system operates in conjunction with positive squaring device, ensuring stable and orderly delivery at max performance speeds.
- 3.Counter collector feed unit : The vacuum feed unit ensures controlled delivery of folded boxes to the collector unit. With the pre-settable photo electric counting assembly, an accurate count is guaranteed and recorded.
- 4.Max. Paper size : 1100 x 2300 mm

規格表Specification

型 式 Model	速 度 Speed	最大使用紙張 Max. Sheet Size	占地面積 M/C Dimensions	機械重量 M/C Weight	使用馬力 Power Required	最小使用紙張 Min. Sheet Size
AFG-12	80M/min	1100×2300mm	13.5×2.3×2.5M	7800kgs	29.5HP	350×825mm



高精度彩印貼合機 Laminator

卡紙與瓦楞紙板(E、B、及A浪)，以及紙板與紙板之結合均可適用。

Applicable For Lamination Of Solid Board To Single Faced And Solid Board To Solid Board.



規格表Specification

Model	SP-1300	SP-1450	SP-1650
最大用紙尺寸Maximum Sheet Size	1300×1100mm	1450×1100mm	1650×1400mm
最小用紙尺寸Minimum Sheet Size	450×350mm	450×350mm	450×350mm
所需電力Power Required	12kw/16hp	12kw/16hp	12.8kw/17hp
生產速度Production Speed Sheet/Min	0-100	0-100	0-80
機械體積Space Required	12500×2180×2520mm	12500×2330×2520mm	13600×2530×2520mm
機械重量Weight Of Machine(KG/LBS)	6650 KG/14663 LBS	6863 KG/15133 LBS	7250 KG/15986 LBS





內隔機
Automatic Partition Slotter

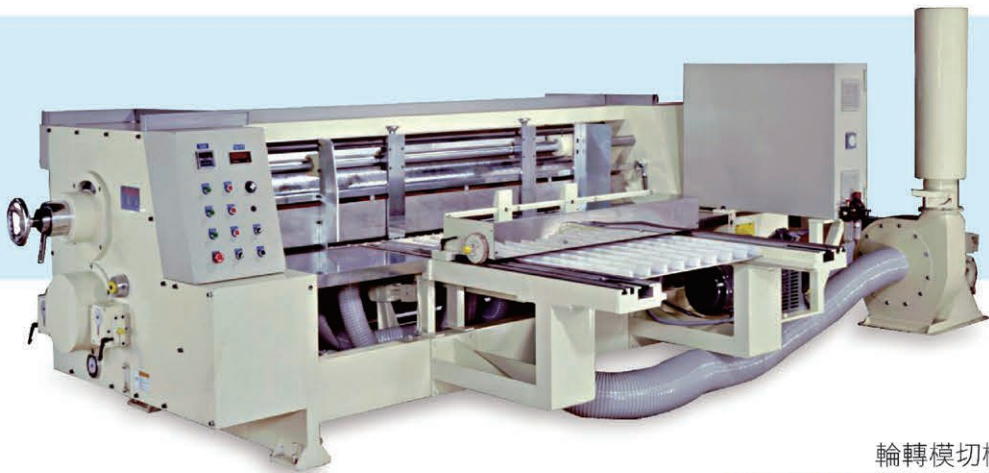
Model	PS-301
Speed	125-1250r/min
Slotter Width	4mm
Slotter Length	0 ~ 180mm
Min. Width Between Slotter	35mm
Max. Sheet Size	300x800mm
Min. Sheet Size	120x200mm
Machine Weight	700kg
Power	1.1KW



精密軋盒機
MF-Series : Creasing And Cutting Machine

Model	MF-3	MF-4	MF-5	MF-6	MF-7
Inner chase size	1040x720mm (28"x40")	1092x800mm (31"x43")	1300x920mm (36"x51")	1480x1040mm (39"x55")	1650x1320mm (50"x63")
Speed	23±3 strokes/Min	23±3 strokes/Min	18±2 strokes/Min	18±2 strokes/Min	16±2 strokes/Min
Max. rule length	<30m	<32m	<40m	<45m	<50m
Motor power	4kw	4kw	5.5kw	7.5kw	12kw
Nett weight	3750kg	4500kg	5600kg	6500kg	12000kg
Overall dimension	1860x1760x1700mm	1860x1760x1700mm	2200x2200x1750mm	2200x2200x1800mm	2500x2200x2160mm

Joint Venture Company. This equipment designed in UK with Manufacturing rights for China and Taiwan.



輪轉模切機
Auto Rotary Die Cutter

Model	DC-1 50"X96"
Machine Speed	120 sheet/min
Max. Sheet Size	1270X2400mm
Min. Sheet Size	350X580mm
Dimension	4200X2500X1600mm
Machine Weight	6000kg
Power required	18HP



自動平板軋盒機
Automatic Die Cut Platen Machine

Model	LS-1450	LS-1670
Thickness Board	(1-8mm) F-A+B	(1-8mm) F-A+B
Maximum Sheet Size	1450mmx1000mm	1670mmx1150mm
Minimum Sheet Size	540mmx360mm	600mmx400mm
Maximum Cutting Size	1420mmx980mm	1650mmx1130mm
Maximum Operational Pressure	350 tons	400 tons
Maximum Speed	5000 pcs/hr	4500 pcs/hr
Weight Of Machine	25 tons	29 tons
Size Of Machine	17875xW3600xH2325mm	L8620xW3830xH2325mm
Total power	30 IIP	30 HP



電動水性雙色印刷機 Long Way Two Color Flexo Printer

Model	EP-5 (60"×96")
Printing Speed	60 sheet/min
Max. Print Area	1500×2350mm
Max. Paper Area	1650×2400mm
Main. Power	7 1/2HP
Total Power	10 1/2HP
Machine Weight	9000kgs
Machine Size	6200×2650×2000mm



自動重切機 Automatic Rotary Slotters & Scorers

Model	ARS-3 (60"×96")
Slotting Capacity	120sheet/min
Main. Power	5HP
Total Power	8HP
Machine Weight	5000kgs
Machine Size	3100×2705×1305mm



輪轉修邊壓線機 Rotary Slitter & Creaser

Model	RSC-8 96"
M/C Speed	150m/Min
Max. Sheet Width	2400m/m
Slitting Knife	4 Sets
Creaser	6 Sets
Power Required	2HP
M/C Weight	1250 kgs
M/C Dimension	3000×1500×1150m/m



半自動糊盒機 Semi-auto Gluer

Model	SAG-3
Power	3.5HP
Length	5800mm
Width	2100mm
Weight	2380kgs
Speed	40~50 Sheet/Min
Max. Sheet Size	1500×2700mm
Min. Sheet Size	240×360mm
Max. Glue Lap	45mm
Stack Height	1000mm



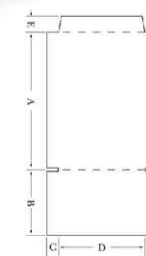
聯切機 **Eccentric Slotter & Corner Cutter**

Model	ESC-8 96"
M/C Speed	30 strokes/min
Max. Sheet Width	2400m/m
Min. Slotting Distance	130m/m
Power Required	2HP
M/C Weight	1250 kgs
M/C Dimension	2850×1200×147m/m

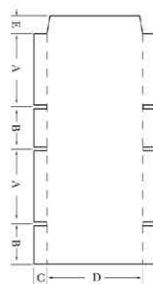


兩片式自動釘箱機

Twin Head Semi-auto Stitcher



	Sheet Size		Model	GTS-2400/3000
	Min.(mm)	Max.(mm)		
A	250	2250	Stitching Speed	330 Stitches/Min
B	150	2150	No. Of Stitches	3-99 Stitches(Adjustable)
C	0	700	Stitches Pitch	25-60 Stitches(Adjustable)
D	200	2000	Power Required	7HP
E	35	40	M/C Weight	3500kgs
A-B	570	2400	Stitching Wire	Flat wire #18
2C-D	200	2000		

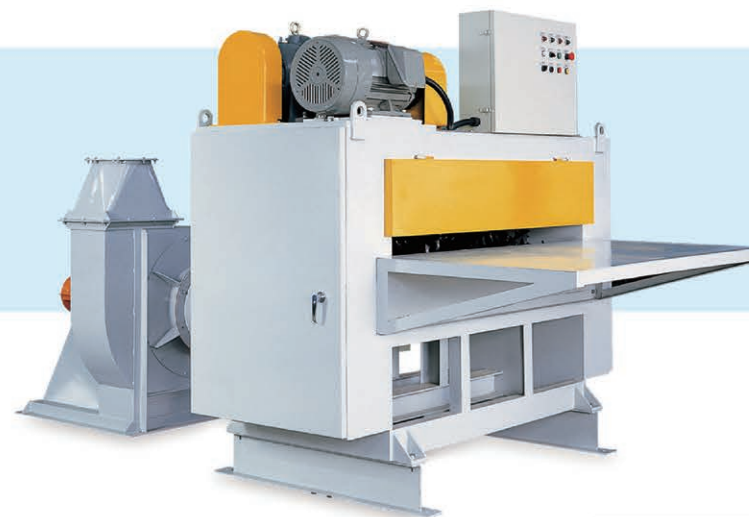


No.	Min. Size	Max. Size
A	120mm	1150mm
B	160mm	850mm
C	100mm	500mm
D	100mm	
E	30mm	50mm

Stitching Types		
Single Stitching	Double Stitching	Tie Stitching

半自動釘箱機
Semi-auto Stitcher

Model	GS-202
Stitching Speed	400 stitches/min
No. Of Stitches	3-99 Stitches(Adjustable)
Stitches Pitch	30-65 Stitches(Adjustable)
Stack Height	850mm
Power Required	51/2HP
M/C Weight	2500kgs
M/C Dimensions	2800(W)×2100(H)×4550(L)
Stitching Wire	Flat wire #18



碎紙機 **Shredder**

Model	FS-1500
Power Required	15 HP
No. Of Sheets Each Throw	2~3 Sheets
Size of Opening	1500×75mm
M/C Dimension	L1900×W2100×H1600mm
M/C Weight	3500kg



全自動廢紙打包機 Automatic Baling Press

Model	ZJ-2000
Baling Size	720W×800H×1800L (free)
Baling Weight	400kgs
Baling Wires	12#×4pcs
Max. Thrust force	40000kgf
Loading aperture	1000mm×1800mm
Hyd.Power	20HP
Capacity	3.5Ton/Hr
Machine Weight	7 Tons



全自動捆包機 Auto Strapping Machine

Model	PW-0860C
Arch Size	W850×H1600mm
Strap Width	9, 12, 15.5, 19mm
Strapping Speed	2.4 sec/strap
Weight	250kgs
Size	L1480×W700×H1700mm



高速平釘機
High Speed Straight Wire Stitching

Model	AF-45"
M/C Speed	230 strokes/min
Max. Sheet Width	1140 m/m
M/C Weight	350kgs
Power Required	1/4 HP
M/C Dimension	1600×550×1780m/m



自動結束機
Auto Bundling Machine (TOM, Japan)

Model	Y100-EX	CT-100
Weight	255kg	207kg
Motor	400W (Single phase) / 400W (three phase)	400W
Loose Table Depth	340mm	350mm
Min. tie Size	200X200mm	160X200mm
M/C Dimension	1850 (H) X 1520 (W) X 1270 (L) mm	1850 (H) X 1530 (W) X 1180 (L) mm
Made	Japan, TOM	Taiwan

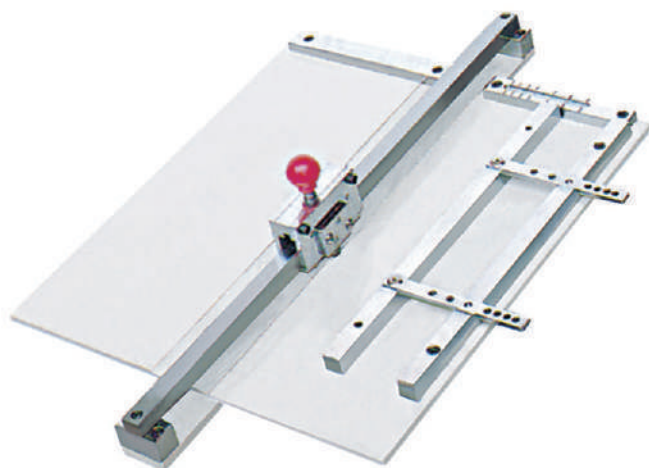




感光性樹脂版、彈性版製版機 Photopolymer Platemaking Processor

Description	Exposing Machine			Plate-Cleaning+Drying		
Model	GT-PA1	GT-PA2	GT-PB3	GT-PA1	GT-PA2	GT-PB3
Max. Area Of Plate(cm)	60×84	62×44	52×37	60×84	62×44	52×37
Power Consumed	1.5kw	1.2kw	0.8kw	3.0kw	2.5kw	1.5kw
Machine Size L×W×H (cm)	125×78×38	76×77×38	70×64×38	106×77×92	79×91×92	68×76×92
Machine Wt.(kg)CA	75	52	45	135	110	75

平行切割器 Parallel Cutter



衝孔試驗機 Puncture Tester



This Tester Is Used For Determining
The Puncture Strength Of Corrugated Board.

切角器 Angle Cutter



Model GT-6019A

Cut The Specimen In A Perfect
Parallel Manner.

Model GT-6012

Capacity
(A) Scale 0~53.5 kg-cm
(B) Scale 0~107 kg-cm
(C) Scale 0~214 kg-cm
(D) Scale 0~428 kg-cm
(E)S cale 0~26.75kg-cm

Angle Cutter

Model GT-6019B

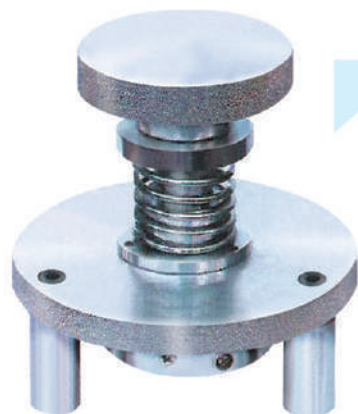
Cut The Specimen To Get Two Angles
On Both Sides.

伺服控制紙箱耐壓試驗機 Servo Control Container Compression Tester



It's used for measuring the resistance of cartons, containers, etc to compression. It employs the Load cell as the sensing device, and displays the resistance values directly via computer.

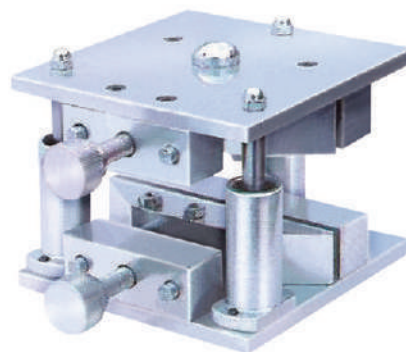
Model	GT-7001-DS
Capacity (optional)	20, 50, 100 kN
Load resolution	1/200,000
Load accuracy	Within±0.5%
Test space (LxWxH)	1500x1500x1500mm or specified
Speed of compression	0.001~200mm/min adjustable



平壓試樣裁割器 Flat Crush Cutter

Use This Cutter To Get A Standard Specimen For Horizontal Ring Crush Test. Put Specimen Between Two Pressing Plates. Then Ring Crush Strength Can Be Determined.

Model	GT-6020
Dimension	Φ14cm, H15cm
Weight	3kg



豎壓試驗夾具 Column Compression Testing Grip

This Grip Is Working With Ring Crush Tester To Test The Column Compression Strength.

Model	GT-6011-2
Dimension	15X10.5X6.5cm
Weight	1.5kg



撕裂強度試驗機 Elmendorf Tearing Strength Tester

Use The Segment Pendulum To Tear The Specimen And Then Read The Tearing Strength On The Scale.

Model	GT-7055
Capacity	0~100g
Test Piece	76X63mm

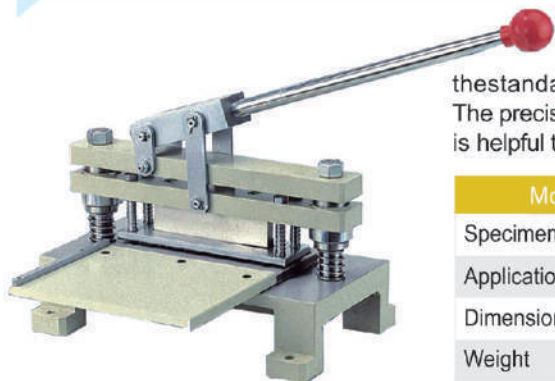


微電腦環壓強度試驗機 Micro-Computer Ring Crush Tester

This Tester Is Equipped With A High Accurate Load Cell And A Cpu, Can Read The Strength Of Specimen On The Display. It Tests The Ring Crush Strength And Adhesion Strength Of Paper Board.

Model	GT-6011-A
Capacity	200kgf
Test Speed	12.7 mm/min
Dimension (WxDxH)	55×50×86cm

環壓/拉伸試樣裁切機 Die Cutter for Ring Crush Test



This machine is used for preparing the standard specimens for ring crush test or others. The precise cutting mechanism with a sharp blade is helpful to make your specimen easily.

Model	GT-6018-A
Specimen after Cut	152x12.7 mm
Application	Ring crush test
Dimension (WxDxH)	67x45x47cm
Weight	40kg

乾燥機(烘箱) Drying oven



This machine is applicable to drying and preheating various materials or specimens, and also can be used as a thermostat. It is characterized by electric heater, adjustable temperature, heating to the set value and automatic constant temperature.

Model	GT-7024-EM
Heater power	3.5 Kw
Interior (WxDxH)	40x40x45cm
Dimension (WxDxH)	62x78x112cm

精密天平 Precision Balance



This precision balance with the functions as over-load protection, various measurement units is the most popular models in the field.

Model	ML303
Display	Micro-Computer Digital Display
Readability	0.001 g
Dimension (WxDxH)	290x192x329mm



破裂強度試驗機 Bursting Strength Tester

The Tester is used to test the bursting resistance strength of corrugated paper box.

Model	GT-7013-ADP
Capacity (optional)	High Pressure 0~100 kgf/cm ² (0.01 kgf/cm ²)
	Low pressure 0~16 kgf/cm ² (0.01 kgf/cm ²)
Motor	Shockproof motor 1/4HP
Pressing speed	170±10ml/min(Adjustable)
	95±10ml/min(Adjustable)
Dimension (WxDxH)	37x55x55cm
Weight (approx.)	80 kg



微電腦桌上型拉力試驗機

Micro-Computer Desktop Tensile Strength Tester

This tester is used for determining the tensile strength and elongation of longitudinal (or latitudinal) direction of paper. It is equipped with an accurate load cell and a digital display.

Model	GT-7001-SE
Capacity (optional)	50, 100, 200, 500N
Motor	AC motor with variable freq. drive
Dimension (WxDxH)	46x40x128cm
Weight	40 kg

厚度計 Thickness Gauge

Clamp specimen between up and down parallel round plates. The pointed graduation is the thickness.

Model	GT-313A
Range	0.01~10 mm
Dimension (WxDxH)	110x140x240cm
Weight	9.6 kg



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規格表 Specification

瓦楞紙板製造設備 Corrugated cardboard making equipment

型 式 MODEL	最高機械速度 MAX. MACHINE SPEED	最大使用紙寬 MAX. PAPER WIDTH	產 能 PRODUCTION CAPACITY
MW-180-1800D(S)	180 m/min	1800mm (71")	93000 m ² /8 hours
MW-180-2000D(S)	180 m/min	2000mm (79")	103,000 m ² /8 hours
MW-180-2200D(S)	180 m/min	2200mm (87")	114,000 m ² /8 hours
MW-220-1800D(S)	220 m/min	1800mm (71")	114,000 m ² /8 hours
MW-220-2200D(S)	220 m/min	2200mm (87")	139,000 m ² /8 hours
MW-250-2200D(S)	250 m/min	2200mm (87")	158,000 m ² /8 hours
MW-250-2500D(S)	250 m/min	2500mm (98")	180,000 m ² /8 hours

■ S : 表三層紙板機
S : Single Wall

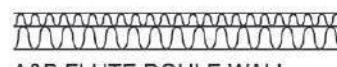
■ D : 表五層紙板機
D : Double Wall

■ T : 表七層紙板機
T : Triple Wall

楞 形 的 組 合 COMBINATION OF FLUTE



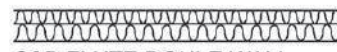
A FLUTE SINGLE WALL



A&B FLUTE DOULE WALL



B FLUTE SINGLE WALL



C&B FLUTE DOULE WALL



C FLUTE SINGLE WALL



E FLUTE SINGLE WALL



E&B FLUTE DOULE WALL



F FLUTE SINGLE WALL

瓦楞別 A,B,C,E,F 五種說明

CORRUGATION TYPE:A,B,C,E & F FLUTE SELECTED BY CUSTOMER.

A楞 : 34±2齒/300mm , 楞高 4.7±0.15mm

B楞 : 48±2齒/300mm , 楞高 2.8±0.15mm

C楞 : 40±2齒/300mm , 楞高 3.7±0.15mm

E楞 : 85±2齒/300mm , 楞高 1.5±0.15mm

(一般五層紙板不採此楞形)

F楞 : 126±2齒/300mm , 楞高 0.95±0.15mm

(一般五層紙板不採此楞形)

■ G&N客戶亦可選購

A-FLUTE: 34±2FLUTE/300mm , HEIGHT OF FLUTE 4.7±0.15mm

B-FLUTE: 48±2FLUTE/300mm , HEIGHT OF FLUTE 2.8±0.15mm

C-FLUTE: 40±2FLUTE/300mm , HEIGHT OF FLUTE 3.7±0.15mm

E-FLUTE: 85±2FLUTE/300mm , HEIGHT OF FLUTE 1.5±0.15mm

F-FLUTE:126±2FLUTE/300mm , HEIGHT OF FLUTE 0.95±0.15mm

■ G&N Flute are optional.

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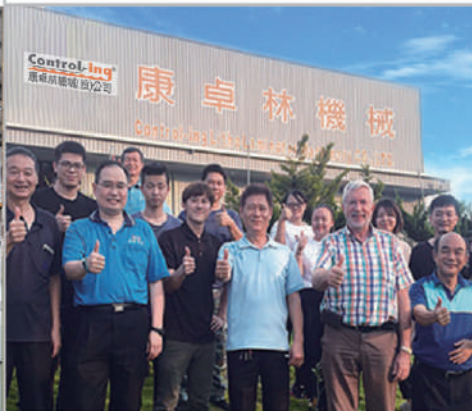
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